



## DASA DS-808 Canister

### Features

- Uniform spray
- Fast easy application
- Fast drying
- High solids
- Non-chlorinated
- Low odour
- Bonds to a wide variety of substrates

### Properties & application

- designed for bonding polystyrene to itself and various substrates including MDF, chipboard, plywood and other timber sheet materials. It will also bond to most common building materials such as plasterboard, aluminium, concrete, brickwork and steel.
- Always test a small sample of the materials first to ensure the suitability of the product for the application.

### Technical Data

Solvent	Hydrocarbon   Acetone
Propellant	Ether
Solids content (approx.)	35%
Spray pattern	Web
Colour	Blue
Coverage (approx.)	100m <sup>2</sup>
VOC	565 g/l
Heat Resistance	70°C
Open time	Up to 60 min.
Drying time	1-2 min.
Shelf life	12 months
Storage temperature	15°C - 35°C

**DO NOT USE ON FLEXIBLE PVC**

## Directions for use

1. Surfaces to be bonded should be clean, dry and free from grease, oil and dust.
2. Substrates should be conditioned before assembly. Condition for 48 hours at 20°C with a relative humidity of 45-55%. Air should be able to circulate freely around the components..
3. Connect the hose to the canister and the spray gun to the hose and tighten the connections. Attach a suitable spray nozzle, such as a Unijet 9501, to the spray gun.
4. Open the valve on the canister. The valve should remain open until the canister is used up. Use the locking nut on the gun after use. Turning off the valve will result in the adhesive drying in the hose and gun causing blockages.
5. Ensure membrane is cut to size and ready to bond.
6. Hold the spray gun at 90° to the surface and apply a uniform coat of adhesive, ensuring 80-100% coverage.
7. For temporary bonding, spray one surface and for permanent bonding, spray both surfaces (one surface vertically the other horizontally).
8. On porous surfaces it may be necessary to apply a second coat. Pay particular attention to the edges.
9. Allow solvent to evaporate and the adhesive to tack up. The adhesive should be protected from contamination whilst this happens.
10. Carefully position the two substrates. Once brought together an aggressive bond will rapidly form.
11. Apply a uniform pressure over the work piece, starting in the middle and working outwards.
12. Whilst **DS-808** forms a very strong initial bond, a full cure will take up to 24 hours.
13. After spraying, remove the spray gun tip and rinse with a suitable solvent cleaner before it has cured.

## Limitations

**DASA DS-808** dries within two minutes under normal conditions, but this will vary under different temperatures and humidities. High humidity and low temperatures will slow the drying time and if the temperature gets very low, can produce bloom. Bloom is moisture which forms on the glue line caused by solvent evaporation lowering the air temperature above it.

## Storage

Protect from extremes of temperature in a controlled environment between 15 and 35°C, and away from direct sunlight. **Do not stand on a cold concrete floor.** Low temperatures can result in irreparable separation of the adhesive. Stored under the correct conditions, in original, unopened containers, the product will have a shelf life of 12 months.

**DO NOT ALLOW THE PRODUCT TO FREEZE**

### Disclaimer

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